

Work Order ID 107084

107084

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September-19-13 8:58:49 AM

Item ID: D206-642-411 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH, High Gear
 Start Date: 9/19/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/23/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	<u>0</u>								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-411 CHG007								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

C **DAS 6 9-89** 13/10/13
 13/10/12 ① **DAS 32 9-89**
 ① **DAS 06 9-89** 13/10/12

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Item ID: D206-642-411 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH, High Gear
 Start Date: 9/19/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/23/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00			DAS 6 9-89	1	13/10/8		82
Packaging	Identify and pack for shipping as per PPP D206-642-411								
	Location: <u>882</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Rm 13/10/08 / *[Signature]*

u 1300-08

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.10.11 Revised picklist per CHG004KJ/CP/JLM
 IPP Rev:L 07-12-04 ECN 1080p DD verified by:ec
 IPP rev:M 08-09-29 as per DSI9421 DD verified by:
 679 DD verf.JLM
 IPP Rev:N 12.11.21 ECN12-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-441

Replacement Skidtube(Fits LH or RH)

Manufactured

No

Each

1.0000

1066159 8

Location

Loc Qty

Loc Code

FG082

1

84790

1

Each

7.0000

106859 8

Location

Loc Qty

Loc Code

PKG012

2

102177

2

PKG013

5

102999

4

103000

1

Each

19.0000

106683 8

Location

Loc Qty

Loc Code

ST422

1

96693

1

ST427

8

103461

5

91554

1

93204

1

95744

1

ST428A

4

106025

4

ST437

6

98161

6

106683 8

DAS
6
9-89

D206-648-013

Ground Handling Wheel Modification

Manufactured

No

Each

7.0000

106859 8

Location

Loc Qty

Loc Code

PKG012

2

102177

2

PKG013

5

102999

4

103000

1

Each

19.0000

106683 8

Location

Loc Qty

Loc Code

ST422

1

96693

1

ST427

8

103461

5

91554

1

93204

1

95744

1

ST428A

4

106025

4

ST437

6

98161

6

106683 8

D2932-1

206 Saddle Left Side

Manufactured

No

Each

19.0000

106683 8

Location

Loc Qty

Loc Code

ST422

1

96693

1

ST427

8

103461

5

91554

1

93204

1

95744

1

ST428A

4

106025

4

ST437

6

98161

6

106683 8

DAS
06
9-89

Picklist Print

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

D2933-11
206 Saddle Left

Manufactured No

Each 16.0000

106900 335

Location Loc Qty Loc Code

ST420A	5	
98159	5	
ST422	1	
96699	1	
ST427	5	
96461	5	
ST437	5	
103664	5	

D2938-11
206 Saddle Left Side

Manufactured No

Each 17.0000

1 1 335

Location Loc Qty Loc Code

ST422	1	
93694	1	
ST428	7	
93943	2	
98163	5	
ST438	9	
103069	3	
103678	6	

103678

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Shop Packet Print

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Picklist Print

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

D2939-1
206 Saddle Left Side

Manufactured No

Each 17.0000

106684

335

Location	Loc Qty	Loc Code
ST422	1	
96703	1	
ST425A	5	
98165	5	
ST428	5	
85836	4	
93897	1	
ST438	6	
103462	6	

AN3-41A
Bolt

Purchased No

Each 1,569.0000

8 8

335

13-10-04

Location	Loc Qty	Loc Code
FG	20	
122416	20	
ST513	1549	
123355	1549	

123355

2

Picklist Print

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

D2652
Bushing

Manufactured No

Each 1,904.0000

16

16

83

13-10-04

DAS
06
8-88

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST013	872	
101755	170	
104848	402	
106590	300	
ST014	988	
102204	182	
102205	200	
103022	200	
103642	200	
103643	200	
99029	6	

104848

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

MS2104213

Purchased

No

Each

6,058.0000

8

Location

Loc Qty

Loc Code

FP001	3	
122141	3	
GA	18	
122452	18	
ST314	319	
111668	1	
117885	32	
119017	55	
119075	138	
123265	43	
M126036	50	
ST506	1256	
123900	877	
124291	379	
ST510a	4462	
M126275	462	
M126333	4000	

AN960JD10

WASHER

AN5-11A

BOLT

NAS1149D0363J

Purchased

No

Each

0.0000

Purchased

No

Each

667.0000

Location

Loc Qty

Loc Code

ST514	92	
125388	92	
ST517	575	
123533	375	
M126105	200	

126275

126319

123533

13-10-04

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

ANS-12A
Bolt Purchased No

Each 67.0000

(4)

(4)

D1
335
89

Location	Loc Qty	Loc Code
ST362	67	
122416	17	
M126105	50	

17122416
24126105
(4) (4)

ANS-13A
BOLT Purchased No

Each 82.0000

(4)

(4)

D1
335
89

Location	Loc Qty	Loc Code
GA	12	
116003	12	
ST362	70	
124805	10	
124969	60	

124969
8
125807

AN960JD516
Washer NAS1149D0563J Purchased No

Each 2.0000

(8)

(8)

D1
335
89

Location	Loc Qty	Loc Code
ST504	2	
1069059	2	

(12)

(12)

D1
335
89

AN4-6A
BOLT Purchased No

Each 1,753.0000

(12)

(12)

D1
335
89

Location	Loc Qty	Loc Code
ST504	1300	
M126317	1300	
ST514	453	
123355	30	
M126175	423	

(24)

(24)

D1
335
89

AN960JD416
Washer NAS1149D0463J Purchased No

Each 0.0000

(24)

(24)

D1
335
89

13-10-04

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

MS2104214

Purchased

No

Each

4,282.0000

12

12

Locknut

06
9-8

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

9

m125708

9

st507

33

m126073

33

ST509

3761

m126275

3761

ST510a

264

m126333

264

ST518

165

124231

165

126275

D3407-043

Manufactured

No

Each

13.0000

1

1

Tow Ring

06
9-8

Location

Loc Qty

Loc Code

ST421

12

103303

12

ST463

1

85478

1

102235

13-10-04

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Washer

Manufactured No

Each 112.0000

① 106784 ① D4 336 88

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST047	105	
103539	50	
103787	25	
80252	1	
85223	1	
89237	6	
96570	21	
99338	1	

D3457-1

Washer

Manufactured No

Each 67.0000

2 ② D4 336 13-10-04

Location	Loc Qty	Loc Code
FG	10	
32409	10	
ST047	57	
102377	32	
97683	2	
99638	23	

102377

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

932.0000

①

DA
335
88



DA
06
8-8

Location

Loc Qty

Loc Code

FG	36	
104603	36	
GA	2	
121652	2	
ST315	894	
121162	25	
122452	16	
123021	3	
123525	29	
123900	2	
125654	77	
m125807	742	

AN4C5A

Bolt

Purchased

No

Each

155.0000

①

DA
335
88



Location

Loc Qty

Loc Code

ST355	155	
122599	76	
123265	79	

AN960C416

washer

NAS1149C0463R

Purchased

No

Each

0.0000

①

DA
335
88



D3413-1

O-Ring

Manufactured

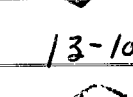
No

Each

29.0000

①

DA
335
88



13-10-04

Location

Loc Qty

Loc Code

ST421	14	
80224	3	
88025	1	
96882	4	
98167	6	
ST464	15	
91117	15	

91117

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September-19-13 8:58:48 AM

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Work Order ID: 107084

Parent Item: D206-642-411

Parent Item Name: Skidtube LH, High Gear

Start Date: 9/19/13

Required Date: 9/23/13

Start Qty: 1.00

Required Qty: 1.00

D2712

Set Screw

Manufactured No

Each 688.0000

10

D4
335

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST016	588	
101775	250	
102226	154	
103652	52	
91229	12	
93686	20	
99794	100	
ST017	50	
106885	50	

99794

D2934

Saddle Spacer

Manufactured No

Each 50.0000

2

D4
335

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST022	44	
102358	19	
103443	24	
97041	1	

1+102358
1+103443

D2935

Saddle Spacer

Manufactured No

Each 71.0000

2

13-10-04

Location	Loc Qty	Loc Code
FG	6	
31793	6	
ST022	65	
102233	28	
103655	33	
88536	4	

102233

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4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

13107-50
REFERENCE ONLY

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -447	QTY -448	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	1									D206-642-411A	SKIDTUBE INSTALLATION, LH
		1								D206-642-412	SKIDTUBE INSTALLATION, RH
			1							D206-642-413	SKIDTUBE INSTALLATION, LH
				1						D206-642-414	SKIDTUBE INSTALLATION, RH
	1	1			1					D206-642-441	SKIDTUBE
						1				D206-642-447	WEARSHOE KIT (REPLACES -443)
							1			D206-642-449	RUN-ON LANDING WEARPLATE KIT
								1		D206-642-451	SKIDTUBE
		1	1	1					1	D206-648-013	GROUND HANDLING KIT
1					1					D2650-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG ⁽¹⁾
2B					22			10		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2938-1	SADDLE, AFT IN, LH
9		1		1						D2938-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2852	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-13A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-15	WEARSHOE (REPLACES D2656-15)
22B					1	1				D3536-15	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-37	WEARSHOE (REPLACES D2656-37)
24B					1	1				D3536-37	GASKET
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: P
Date: 13.02.12

REFERENCE ONLY

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -447	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4366-041	FWD WEARPLATE ASSY
51							1	1		D4366-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							3			D2849	SPACER
54A							10	10		AN3-38A	BOLT
54B							10	10		NAS1149C0332R	WASHER (OR AN960C10L)
54C							10	10		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2850-7 OR D4361-043 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: P
 Date: 13.02.12

Work Order ID 107084

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September-19-13 8:58:49 AM

Item ID: D206-642-411

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH, High Gear

Start Date: 9/19/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/23/13 Req'd Qty: 1.00

1

Customer:

Reference:

Run

Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O	0.00							
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-411								
	CHG007								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

ML5 13-10-03